Electro Magnetic Polisher



Doit Industries launches a New Electro-Magnetic Polisher Machine to reduce the finishing time of rough casted pieces or trees. The main difference between Electro-Magnetic Polisher technology and traditional rotational energy found commonly with magnetic tumblers is Electro-Magnetic Polisher technology utilizes concentrated electromagnetism and propulsion to thoroughly and uniformly mix the Magnetic pins chemical and jewellery in a vertical motion at an accelerated speed.

Features :

- Reduce cycle time to maximize your production, 9 minutes per cycle for each casting tree.
- ▶ Hammering the surface by pin media → Makes the surface strong.
- Polishing and cleaning small intricate piece is easy with our
- Electromagnetic Waves.
- Minimizes material 'Loss' from Hand-Polishing.
- Ensure that workpieces will not collide. No scratches, marks, or dents on the workpiece.
- Helps to remove the oxidized casting surface after Pickling.
- After polishing with the EMP-machine, remnant of the casting tree rod can be directly reuse in casting process without any processing required.
- The ability to reach and polish undercuts, recessed areas, and all small spaces.
- Automatic forward and reverse motion.

Before After

CODE	ELECTRO MAGNETIC POLISHER (2A)
Machine Dimension	20" x 34" x 44"
POWER SUPPLY (VOLTAGE)	3 PHASE,415V AC+/-10V, HZ - 50/60
Current	15AMP
Controlling System	PLC control(Automatic)
Cycle Time	9 min
Container Dimension	EXT. DIMENSION-OD Ø150X435 LENGTH
	INT. DIMENSION-ID Ø140X420 LENGT
Polishing Area	BOTTOM SIDE Ø140 X 245 MM LENGTH
Amount Of Medie	1 Kg
Amount Of Liquid	30 - 40 mi
Amount Of Jewellery	1 TREE AT ONE TIME
Amount Of Jewellery Rotating Speed	1 TREE AT ONE TIME Fixed Speed
Rotating Speed	Fixed Speed
Rotating Speed Rotating Direction	Fixed Speed Forword and Reverse



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